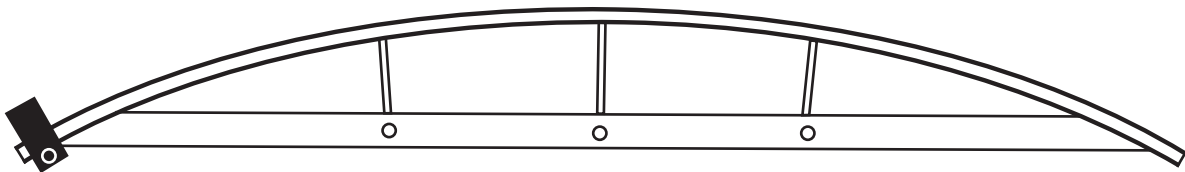


# How to Use Your “DIY Green Bender”



## Step One:

Mount your bender onto a strong surface, example; work bench, picnic table, shop vise. We have predrilled holes on the benders to bolt through. Colorado Metal Worx also sells a bender holder that fits into the receiver hitch on a truck.



## Step Two:

Insert the tubing into the bender, just past the holding loop, pull or push the tubing towards the bender, as shown in figure 1.

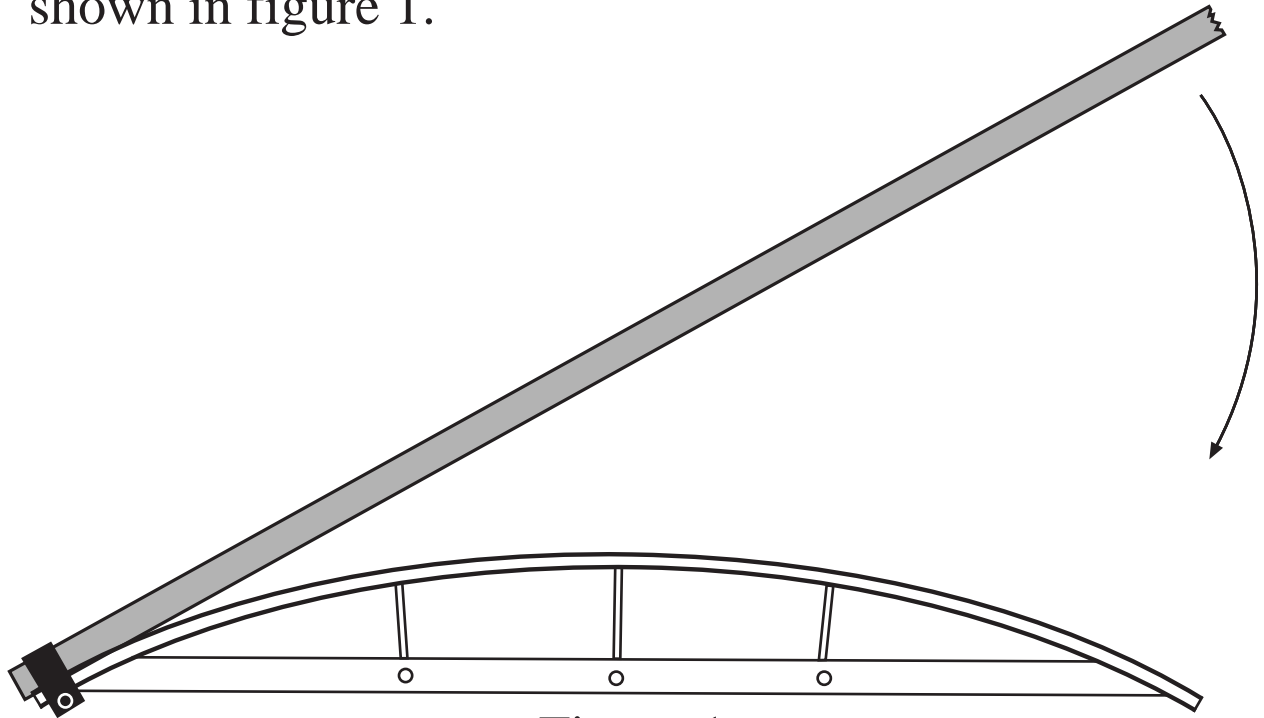


Figure 1

As the tubing starts to bend it will hold itself in the groove of the bender, as shown in figure 2.



Figure 2

## Step Three:

When the tubing gets close to the end of the bender, stop pushing or pulling. Now, with a forward motion push the bent tubing through the holding loop as shown in figure 3.

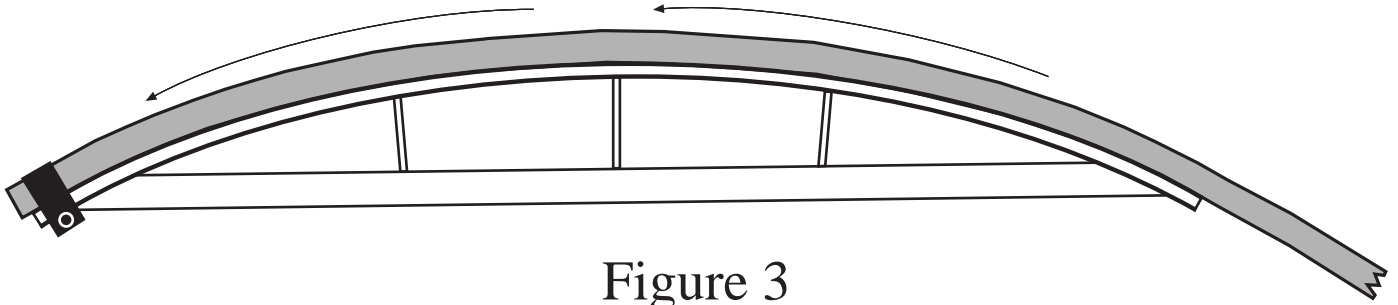


Figure 3

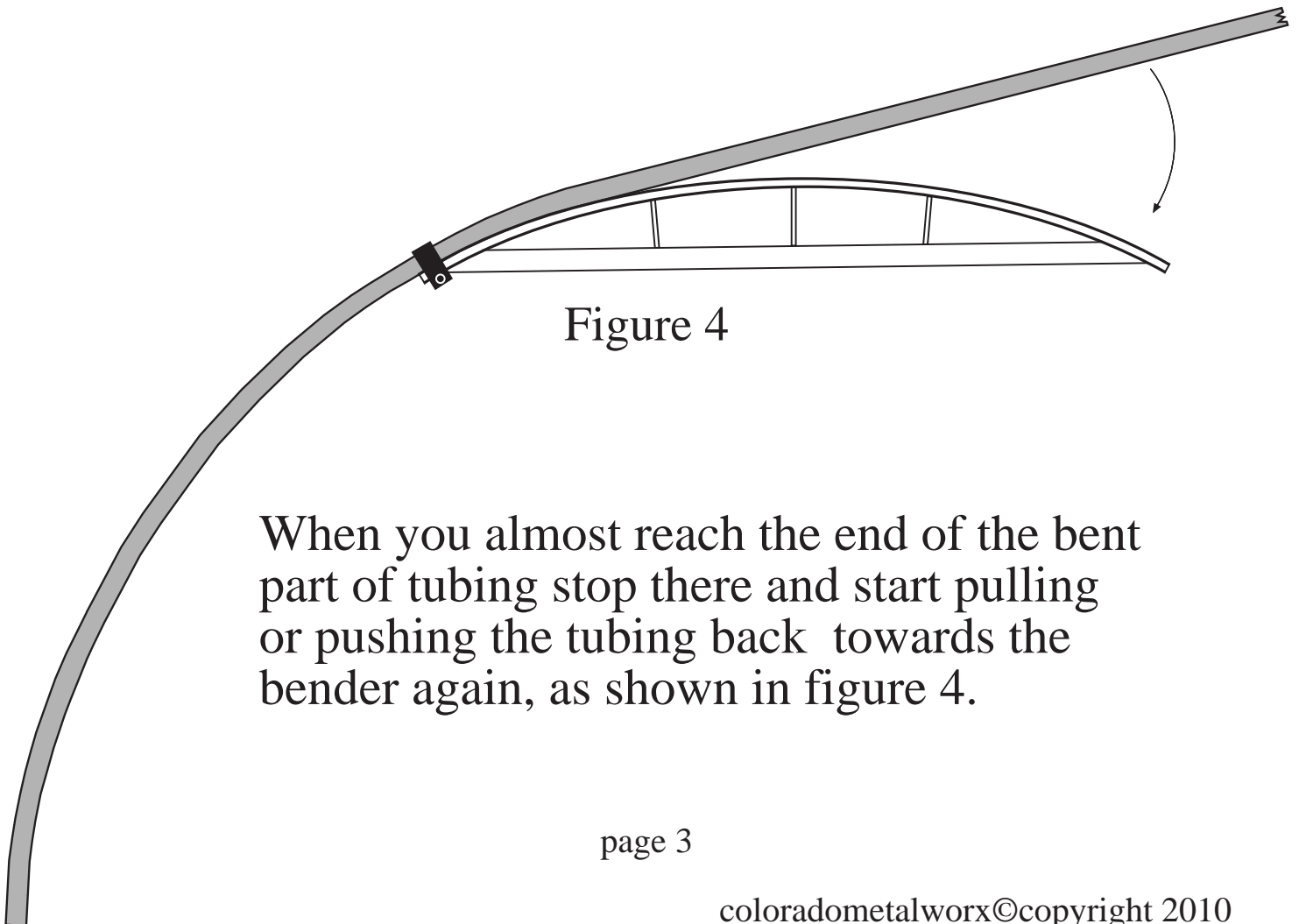


Figure 4

When you almost reach the end of the bent part of tubing stop there and start pulling or pushing the tubing back towards the bender again, as shown in figure 4.

## Step Four:



Leverage Bar

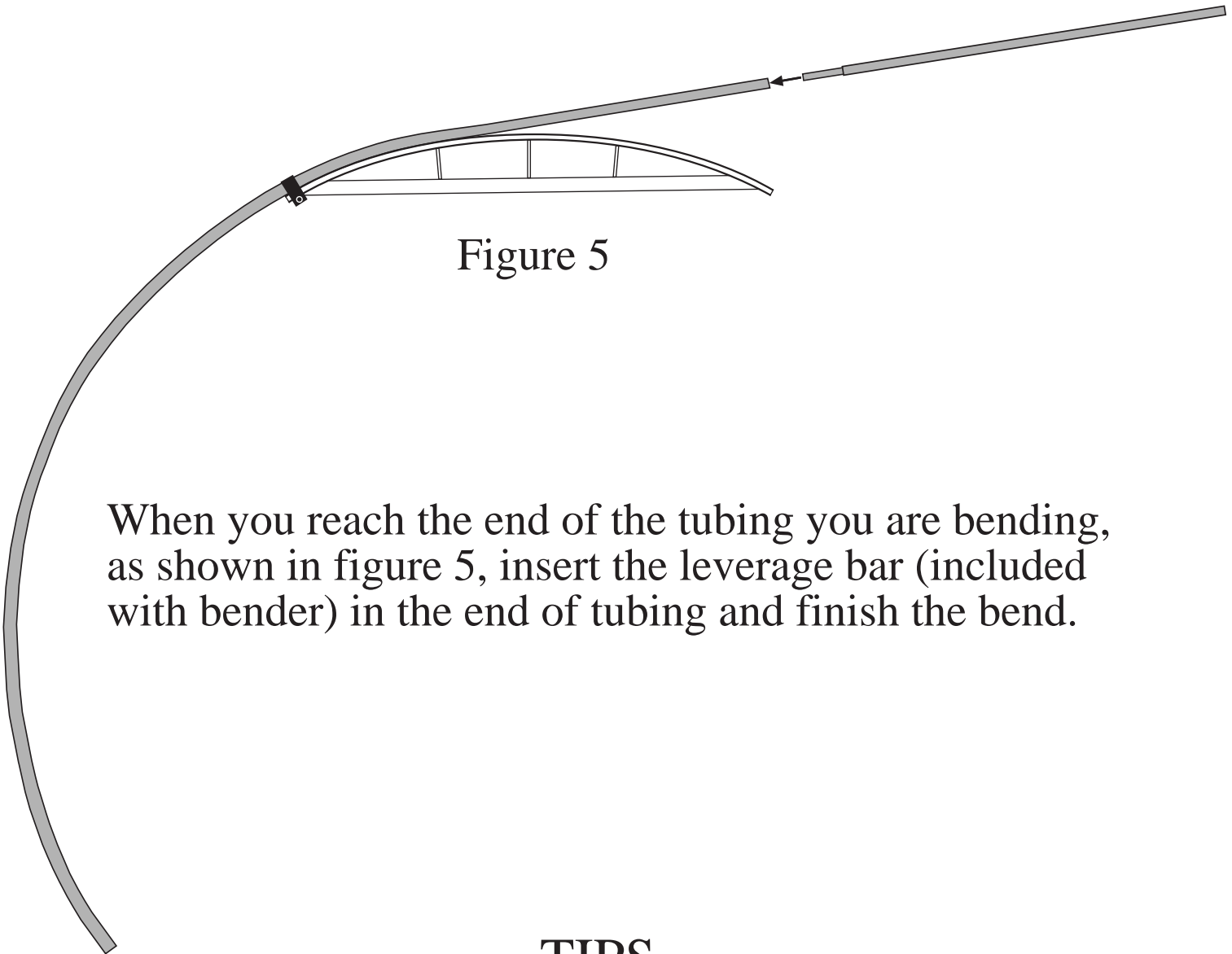


Figure 5

When you reach the end of the tubing you are bending, as shown in figure 5, insert the leverage bar (included with bender) in the end of tubing and finish the bend.

### TIPS:

Get someone to help you, have them hold the arch level as it comes out of the bender. This will give you a straight arch.